



TERMIGNONI S.p.a.

Via della Rampina 1 Tel. 0039.0131.71666
15077 Predosa – Italy Fax 0039.0131.71696
www.termignoni.it info@termignoni.it

ASSEMBLY NOTE

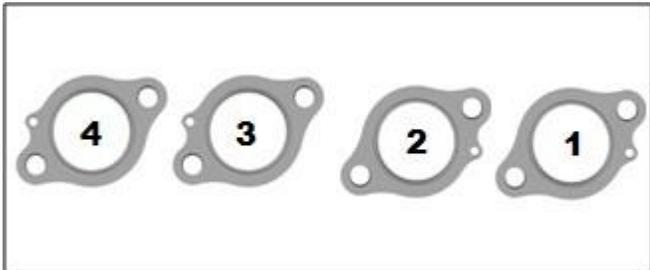
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H113

Honda CBR 1000 RR '08 '13

**4x2x1
SIDE SILENCER**

A



MOUNTING THE TERMIGNONI KIT

•Mount the ferrule TK044 on the bushings TY055 and put the groups in the head attacks, positioning them as in (Pic. A);

•Screw the stud nuts without tightening, excluded the two of the cilinder n°3 (Pic. B) and hook the short springs with rubber TER009 to the ferrule (Pic. C);

•Insert curves 1 – 2 (Fig. D) and curves 3 – 4 (Pic. E) inside the bushings according to the scheme of (Pic. A). Use the 4 short springs to fix the curves to the flanges (Pic. F);

•The position of the curves must be as indicated in Pic. G;

•Insert the longer central body (Pic. H) in the pair of curves 3 - 4 as shown in Figure I;

•Repeat the previous operation, insering the shorter central body,(Pic. J) in the pair of curves 1 - 2 as shown in Pic. K;

• Fix the central bodies with curves, using 4 long springs with rubber TER004 included , and align the two central bodies as in Pic. L;

•Join the short final body with the 2 central bodies Pic. M.

B



C



D



E



F



G



H



I



J



K



L



M



**TIGHTEN ALL SCREWS
ONLY AFTER ALL
COMPONENTS HAVE
BEEN MOUNTED**



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**4x2x1
SIDE SILENCER**

N



O



P



Q



R



S



T



U



V



W



MOUNTING THE TERMIGNONI KIT

- Mount the silent-block TER016 with the bushing TER004 and put them in the support TH098 (Pic. N);
- Place the support as shown in Pic. O, using the round head screw M8x25 and the washer 8x16 included;
- Use two long springs with rubber TER004 to secure the short final body with the central body (Pic. O);
- Attach the support to the short final body, using a pan head screw M8x20 and the washers 8x16 and 8x24 included (Pic. P);
- Screw the lambda probe in the bushing of the short final body (Pic. Q), connect the cables to the probe disconnected earlier (Pic. R);
- Insert the long final body on to the short final body and secure with the supplied spring (Pic. S);
- Insert the silencer on the long final body (Pic. T), and secure it with the supplied spring (Pic. U);
- Remove the passenger footpeg and mount the silencer support of kit Termignoni (Pic. V) securing it with the two oval-head screws and washers, included;
- Mount the rubber on the ring holder, cod. TH094, included, and insert on the silencer, fixing it to the silencer support bracket with round screw and washer (NOT tighten), in the pack (Pic. W);
- Position correctly the silencer and tighten all the screws, starting with those of the silencer clamp and ending with those on the head (Pic. X);
- Remove the protective release liner from the Termignoni logo.

**TIGHTEN ALL
SCREWS ONLY AFTER
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X





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SIDE SILENCER**

Y



Z



1



2



3



4



5



6



7



8



MOUNTING THE TWO SEATER BRACKET

- Make a mark in the center of the passenger foot peg, as in the Pic. Y,Z;
- Make a hole in to the passenger foot peg, using a drill with a drill bit $\varnothing 8$ (Pic. 1);
- Make a chamfer on the outside of the passenger foot peg (Pic. 2);
- Position correctly the silencer support bracket (Pic. 3), and fix with countersunk screw M6x16, making sure to tighten them;
- Mounting the original passenger foot peg, removed before (Pic. 4);
- Secure it with the round head screw M6x48, the washer 6x12 and self-locking nut M6, in the pack, tightening it all, with a torque wrench, with a force equal to 8Nm (Pic. 5,6);
- Mount the silent-block and the bush on the silencer support bracket (Pic. 7), in the pack;
- Place the ring holder on the silencer after mounting the rubber and fix it to the silencer support bracket with the round headed screw M8x30 and the washer 8x24, in the pack (Pic. 8,9);

**TIGHTEN ALL
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9





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H113	Honda CBR 1000 RR '08 '13	4x2x1 SIDE SILENCER
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- N°1 SILENCER **H113**
- N°1 DB-KILLER **cod. TER403R**
- N°1 ROUND HEAD SCREW **M5x6**
- N°1 SILENCER RING HOLDER **TH196**
- N°1 SILENCER SUPPORT BRACKET **H188**
- N°1 RUBBER RING HOLDER Ø 120
- N°1 LONG FINAL BODY **H113**
- N°1 SHORT FINAL BODY **H113**
- N°2 CENTRAL BODYES **H113**
- N°4 CURVES **H113**
- N°4 BUSHINGS **TY055**
- N°4 FERRULES **TK044**
- N°1 SUPPORT **TH098**
- N°2 SILENT-BLOCKS **TER016** WITH BUSHINGS **TER004**
- N°8 LONG SPRINGS WITH RUBBER **cod. TER010**
- N°4 SHORT SPRINGS WITH RABBER **cod. TER009**
- N°2 ROUND HEAD SCREWS **M8X25**
- N°1 PAN HEAD SCREW **M8X20**
- N°2 HEX HEAD SCREWS **M8x16 cod. TER266**
- N°1 SELF-LOCKING NUT **M8**
- N°1 CLIP **M8 cod. RPI2800**
- N°4 WASHERS **8X16**
- N°1 WASHER **8X24**

KIT TWO SEATER:

- N°1 SILENCER SUPPORT BRACKET **cod. TH198**
- N°1 COUNTERSUNK SCREW INOX **M6x16**
- N°1 ROUND HEAD SCREW INOX **M6x48 cod. TH201**
- N°1 SELF-LOCKING NUT **M6**
- N°1 WASHER **6x12**



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KIT TWO SEATER

