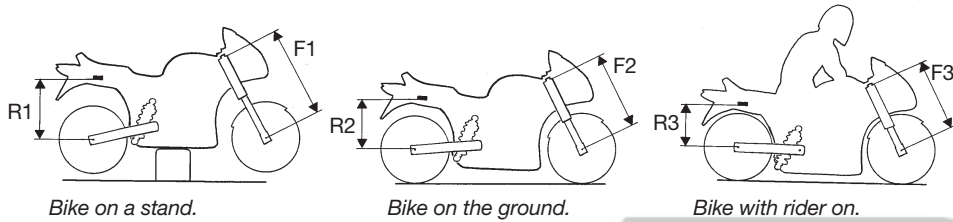


# Mounting Instructions

Öhlins shock absorber kit SU 503 for Suzuki GSX-R 1000

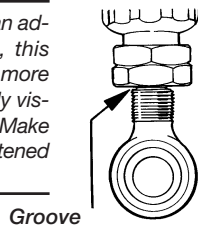


## Setup data

Shock absorber length	325 (+6/-0) mm
Shock absorber stroke	70 mm
Spring pre-load	8 mm
Rebound damping adjuster	14 clicks
High speed comp. damping adj.	30 clicks
Low speed comp. damping adj.	12 clicks

## WARNING!

If the shock absorber has an adjustable end eye/bracket, this must not be threaded out more than that one groove is fully visible beneath the lock nut. Make sure that the lock nut is tightened after adjustment.



Groove

## Checking sag and ride height

### Front suspension

- F1. Bike on a stand with the suspension fully extended = .....
- F2. Bike on the ground without rider = .....
- F3. Bike on the ground with rider = .....

Free sag  $F1 - F2 = \dots\dots\dots$

Ride height  $F1 - F3 = \dots\dots\dots$

### Rear suspension

- R1. Bike on a stand with the suspension fully extended = .....
- R2. Bike on the ground without rider = .....
- R3. Bike on the ground with rider = .....

Free sag  $R1 - R2 = \dots\dots\dots$

Ride height  $R1 - R3 = \dots\dots\dots$



## Öhlins shock absorber 46 PRXLS

Your Öhlins shock absorber type 46 PRXLS features the following adjusters:

### Compression damping adjuster

Adjustments are made on top of the reservoir. Low speed adjustments: Slotted centre screw. High speed adjustments: Hexagon screw.

### Rebound damping adjuster

Adjuster wheel on the piston shaft above the end bracket.

### Spring pre-load adjuster

Adjustments are made by turning the knob on the hydraulic adjuster. Clockwise for harder adjustment, counter clockwise to release the pre-load.

### Length adjuster

Adjustment is made by turning the end eye and tightening with the lock nut.

## NOTE!

When delivered the Öhlins shock absorber is dialed to recommended settings for the specific brand and make of the vehicle. If you have changed the settings, check like this:

The adjusters have a normal right hand thread. Turn the damping adjusters clockwise to fully closed (pos. zero [0]). Turn counter clockwise to open and count the clicks until you reach the recommended number of clicks. See Setup data at last page.

## CAUTION!

Do not use too much force, delicate sealing surfaces can be damaged.



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## Safety signals

Important information concerning safety is distinguished in this manual by the following notations:



**The Safety alert symbol means:  
Caution! Your safety is involved.**

### WARNING!

**Failure to follow warning instructions could result in severe or fatal injury to anyone working with, inspecting or using the suspension, or to bystanders.**

### CAUTION!

**Caution indicates that special precautions must be taken to avoid damage to the suspension.**

### NOTE!

**This indicates information that is of importance with regard to procedures.**

## Before installation

Öhlins Racing AB can not be held responsible for any damage whatsoever to shock absorber or vehicle, or injury to persons, if the instructions for fitting and maintenance are not followed exactly.

Similarly, the warranty will become null and void if the instructions are not adhered to.

### WARNING!

**1. Installing a shock absorber, that is not approved by the vehicle manufacturer, may affect the stability of your vehicle. Öhlins Racing AB cannot be held responsible for any personal injury or damage whatsoever that may occur after fitting the shock absorber. Contact an Öhlins dealer or other qualified person for advice.**

**2. Please study and make certain that you fully understand all the mounting instructions and the owners manuals before handling this shock absorber kit. If you have any questions regarding proper installation procedures, contact an Öhlins dealer or other qualified person.**

**3. The vehicle service manual must be referred to when installing the Öhlins shock absorber**

Öhlins products are subject to continual improvement and development. Consequently, although these instructions include the most up-to-date information available at the time of printing, there may be minor differences between your suspension and this manual. Please consult your Öhlins dealer if you have any questions with regard to the contents of the manual.

### NOTE!

**During storage and transportation, especially at high ambient temperature, the oil and grease used for assembling may run out inside the packing and damage the expanded polystyrene packing material. This is not unusual and is in no way detrimental to the shock absorber.**

## Kit contents

Before installing the shock absorber, please check the contents of the kit, listed on the front page of this instruction. If anything is missing, contact your Öhlins dealer.

Description	Pcs.	Part No.
Shock absorber 46PRXLS	1	SU 503
Sticker memo notes	1	01180-01
Sticker Öhlins	2	00192-01
Owners manual	1	

## Mounting instructions

**1**

Put the motorcycle on a stand so the rear wheel is clear of the ground. Make sure it's steadily fixed so it will not fall over.

### WARNING!

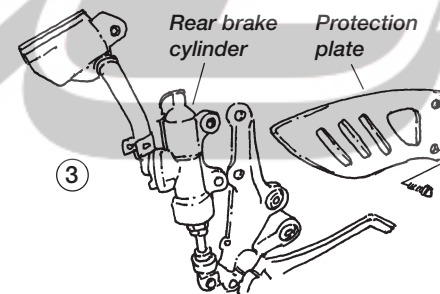
**1. It's advisable to have an Öhlins dealer or other qualified person to fit your shock absorber.  
2. Instructions in the vehicle service manual are to be followed when changing the shock absorber.  
3. When working on a lifted vehicle it must be securely supported to prevent it from falling.**

**2**

Loosen and remove the rear attachment screws of the the lower fairing so the fairing can be divided.

**3**

Loosen rear brake cylinder by removing the protective plate.



**4**

Loosen the brake fluid reservoir and remove the voltage regulator situated above the shock absorber.

Voltage regulator

④

Brake fluid reservoir

Upper shock absorber attachment

**5**

Loosen first the lower shock absorber attachment then the upper shock absorber attachment.

**6**

Remove the shock absorber upwards and rearwards.

**7**

Fit the Öhlins shock absorber by lifting it in position from above.

**8**

Attach the upper bracket and the lower bracket of the shock absorber.

**10**

Refit the voltage regulator, brake cylinder and the lower fairing.

### NOTE!

**Make sure that all bolts are tightened to the correct torque and that nothing fouls or restricts movement of the shock absorber when the suspension is being fully compressed or extended.**

**11**

Continue your work according to the Owners Manual, section Adjustments.