

Bike on a stand.

Bike on the around.

Bike with rider on.

Setup data

Shock absorber length	330 mm
Shock absorber stroke	68 mm
Spring pre-load	12 mm
Rebound damping adjuster	12 clicks
Compression damping adj.	10 clicks
High speed comp. damping adj.	30 clicks

Checking sag and ride height

Front suspension

F1. Bike on a stand with the suspension fully extended	=
F2. Bike on the ground without rider	=
F3 Bike on the ground with rider	=

F1 - F2 = Free sag

F1 - F3 =

Ride height

A WARNING!

If the shock absorber has an adjustable end eye/bracket, this must not be treaded out more than that one groove is fully visible beneath the lock nut. Make sure that the lock nut is tightened after adjustment.



Rear suspension

R1. Bike on a	stand with the
suspension	on fully extended

R2. Bike on the ground without rider =

R3. Bike on the ground with rider

R1 - R2 = Free sag

R1 - R3 = Ride height

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Part No. SU 406. Issued 04 02 10

Mounting Instructions

Öhlins shock absorber kit SU 406 for Suzuki GSX 1300 R Hayabusa

CAUTION!

Do not turn this hexagon.

Low speed compression damping adj.

High speed

compression damping adj.



Öhlins shock absorber 46 PRXLS

Your Öhlins shock absorber type 46 PRXLS features the following adjusters:

Compression damping adjuster

Adjustments are made on top of the reservoir. Low speed adjustments: Slotted centre screw. High speed adjustments: Hexagon screw.

Rebound damping adjuster

Adjuster wheel on the piston shaft above the end bracket.

Spring pre-load adjuster

Adjustments are made by turning the knob on the hydraulic adjuster. Clockwise for harder adjustment, counter clockwise too release the pre-load.

Length adjuster

Adjustment is made by turning the end eye and tightening with the lock nut.

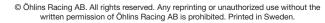
NOTE!

When delivered the Öhlins shock absorber is dialed to recommended settings for the specific brand and make of the motorcycle. If you have changed the settings, check like this:

The adjusters have a normal right hand thread. Turn the damping adjusters clockwise to fully closed (pos. zero [0]). Turn counter clockwise to open and count the clicks until you reach the recommended number of clicks. See Setup data at last page.

CAUTION!

Do not use too much force, delicate sealing surfaces can be damaged.



load adjuster



Safety signals

Important information concerning safety is distinguished in this manual by the following notations:



The Safety alert symbol means: Caution! Your safety is involved.



Failure to follow warning instructions could result in **severe or fatal injury** to anyone working with, inspecting or using the suspension, or to bystanders.

CAUTION!

Caution indicates that special precautions must be taken to avoid damage to the suspension.

NOTE!

This indicates information that is of importance with regard to procedures.

Before installation

Öhlins Racing AB can not be held responsible for any damage whatsoever to shock absorber or vehicle, or injury to persons, if the instructions for fitting and maintenance are not followed exactly.

Similarly, the warranty will become null and void if the instructions are not adhered to.

A WARNING!

- 1. Installing a shock absorber, that is not approved by the vehicle manufacturer, may affect the stability of your vehicle. Öhlins Racing AB cannot be held responsible for any personal injury or damage whatsoever that may occur after fitting the shock absorber. Contact an Öhlins dealer or other qualified person for advice.
- 2. Please study and make certain that you fully understand all the mounting instructions and the owners manuals before handling this shock absorber kit. If you have any questions regarding proper installation procedures, contact an Öhlins dealer or other qualified person.
- 3. The vehicle service manual must be referred to when installing the Öhlins shock absorber

Öhlins products are subject to continual improvement and development. Consequently, although these instructions include the most up-to-date information available at the time of printing, there may be minor differences between your suspension and this manual. Please consult your Öhlins dealer if you have any questions with regard to the contents of the manual.

NOTE!

During storage and transportation, especially at high ambient temperature, the oil and grease used for assembling may run out inside the packing and damage the expanded polystyrene packing material. This is not unusual and is in no way detrimental to the shock absorber.

Kit contents

Before installing the shock absorber, please check the contents of the kit. If anything is missing, contact your Öhlins dealer.

Description	Pcs.	Part No.
Shock absorber 46PRXLS	1	SU 406
Tie-rap	3	00231-01
Bolt MC6S 8x50	1	01046-25
Bolt 10x45	1	00439-02
Sticker memo notes	1	01180-01
Sticker Öhlins	2	00 192-0 1
Owners manual	1	



Notes	

Mounting instructions

1

Put the motorcycle on a stand so the rear wheel is clear of the ground. Make sure it's steadily fixed so it will not fall over.

A WARNING!

- 1. It's advisable to have an Öhlins dealer or other qualified person to fit your shock absorber.
- 2. Instructions in the vehicle service manual are to be followed when changing the shock absorber.
- 3. When working on a lifted vehicle it must be securely supported to prevent it from falling.

2

Open the rear seat lock and remove the seat.

3

Loosen the two bolts holding the front seat and remove it.

4

Loosen the passenger handle bar by removing the four bolts.

5

Loosen and remove the rear end cover by removing the six attachmnet bolts and the six plastic fasteners.

6

Remove the battery. Remove the bolt and attachment holding the electrical wires on the left side.

7

Loosen the right side foot rest bracket by removing the three bolts. Let it hang loose in the brake hoses.

8

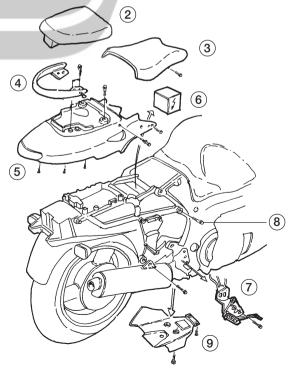
Loosen the rear frame bolts. Remove the lower ones and turn the rear frame up as far as possible.

9

Loosen the lower cover plate under the swing.

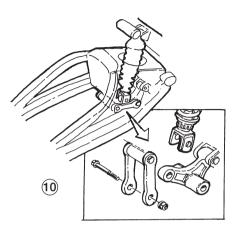
NOTE!

Check that the brake reservoir or electrical wires does not restrict the lift of the rear frame.



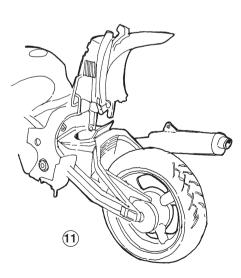
10

Loosen the triangle link from the rear swing attachment. Loosen the lower shock absortber brachet. Let the tringle link remain attached to the frame.



11

Loosen the upper shock absorber attachment and remove it upwards, removing it out to the left side of the motorcyclee.

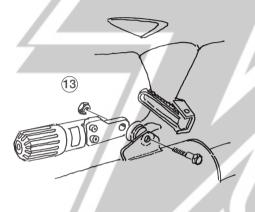


12

Position the Öhlins shock absorber from the left and down into the rear swing. Fit first the upper bracket, then attach it to the triangle link. Attach the triangle link to the pull rods.

13

Mount the hydraulic pre-loader to the silencer bracket with supplied bolt (1046-25). Fit the hose and fix it with the supplied tie raps.



14

Reassemble the parts removed from the motor-cycle.

NOTE!

Make sure that all bolts are tightened to the correct torque and that nothing fouls or restricts movement of the shock absorber when the suspension is being fully compressed or extended.

15

Continue your work according to the Owners Manual, section Adjustments.

