



350230

Installation instructions:

AKRAPOVIC TWIN RACING & EVOLUTION EXHAUST SYSTEM for the HONDA CRF250R (2006 – 2007 & 2008)

Congratulations on purchasing an Akrapovic exhaust system. Please read these installation instructions carefully. If you have any trouble installing the system please contact your authorized dealer!

IMPORTANT INFORMATION

Exclusion of Certain Liability

1. The manufacturer, importer or dealer shall not be liable for any incidental damage including personal injury or any other damages caused by improper installation or operation of the Akrapovic exhaust system. When installing the Akrapovic exhaust system be careful that the exhaust system does not touch other parts sensitive to high temperature.
2. Akrapovic makes no representation or warranties with regard to damage caused by the improper installation, use and maintenance of the Akrapovic exhaust system. The warranty is limited to defects recognized by our technical department and to normal use, and excludes items subject to normal wear (gaskets and damping wool). The guarantee is void in case of accident, modification, improper or competition use.
3. Do not attempt to install the Akrapovic exhaust system on a motorcycle for which it was not made or tested by Akrapovic.
4. When the exhaust system gets very hot during operation, be careful not to burn yourself on the exhaust system or parts which are in direct contact with it, even when the motor is not running. Also protect other people, especially children, from the injuries mentioned above.
5. In some cases Akrapovic exhaust system kits contain chemical products (ceramic anti-seizing grease; bolt sealant). Handle with care, do not inhale or swallow. Avoid excessive contact with skin, eyes or mucous membranes. Keep out of reach of children.
6. Technical specifications of Akrapovic exhaust systems and related products subject to change without notice.

Trademarks

The Akrapovic Exhaust System Technology logo is a registered trademark of Akrapovic d.d.

Akrapovic website

Information about Akrapovic exhaust systems and related products is available on the Akrapovic website at:

<http://www.akrapovic.net/>

Copyright

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Symbols

The following symbols are used throughout these installation instructions:



USE BOLT SEALANT; Apply 1 to 2 small drops of bolt sealant onto the cleaned and degreased threads before tightening bolts. **WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of the reach of children.**



USE ANTI-SEIZING GREASE (white tube); Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of the reach of children.**



USE ANTI-SEIZE LEAD-FREE COPPER PASTE (black tube); Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact. **WARNING! Avoid eye contact. Avoid excessive skin contact. Keep out of the reach of children.**

INSTALLATION INSTRUCTIONS

✂ BEFORE INSTALLING CHECK SCHEMATIC OF THE EXHAUST SYSTEM!

! IF ANY ITEMS IN THE AKRAPOVIC EXHAUST SYSTEM PACKAGE ARE MISSING PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE.

! THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIC EXHAUST SYSTEM.

! THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE MOTORCYCLE TO COOL DOWN BEFORE BEGINNING INSTALLATION.

✂ WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN. IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE EXHAUST SYSTEM AND/OR DAMAGE TO THE MOTORCYCLE.



T-handle 8mm wrench
T-handle 10mm wrench
T-handle 12mm wrench
T-handle 13mm wrench
Spring puller

REMOVAL OF STOCK EXHAUST SYSTEM

1. Put the motorcycle on a side stand, we recommend a racing stand.
2. For easier access to the mufflers remove both rear panels (**Figure 1, 2**).



Figure 1



Figure 2

3. Unscrew the bolts from the metal clamps at the muffler – header tube joints and remove the bolts from the muffler metal brackets (**Figure 3, 4**).



Figure 3



Figure 4

4. Remove both mufflers (**Figure 5**).



Figure 5

5. Unscrew the bolt from the metal clamp at the link pipe – header tube joint and the bolt from the metal bracket for the link pipe (**Figure 6, 7**).



Figure 6



Figure 7

6. Remove the link pipe (**Figure 8**).



Figure 8

7. Unscrew and remove the bolts on the flange of header tube and remove the stock header tube (**Figure 9, 10**).



Figure 9



Figure 10

INSTALLATION OF THE AKRAPOVIC EVOLUTION EXHAUST SYSTEM

Installing the header tube:

1. Correctly position and install the Akrapovic carbon-fiber heat shield onto the header tube; make sure the heat / distance washers are correctly installed (**Figure 11, 12, 13**).



Figure 11



Figure 12



Figure 13

- Set up the inner sleeve together with the flange and springs; make sure they are correctly oriented; use stock gasket; hand tighten the flange; (Figure 14, 15).



Figure 14

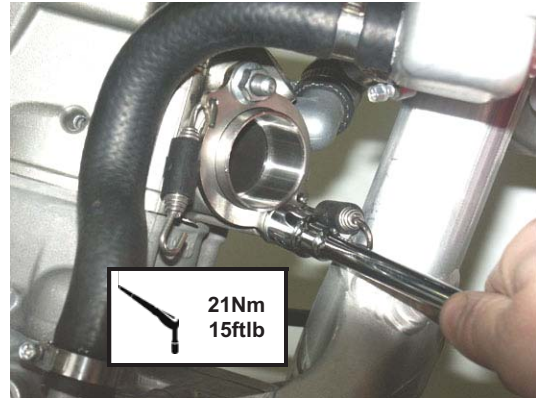


Figure 15

- Install the header tube and attach the springs (Figure 16, 17).



Figure 16



Figure 17

Installing the link pipe:

- For evolution exhaust only:** coat the interior side of the input of the titanium link pipe with Akrapovic ceramic anti-seizing grease (white tube).
- Correctly position the link pipe and slide it onto the header tube and attach the spring at the link pipe – header tube joint (Figure 18, 19).

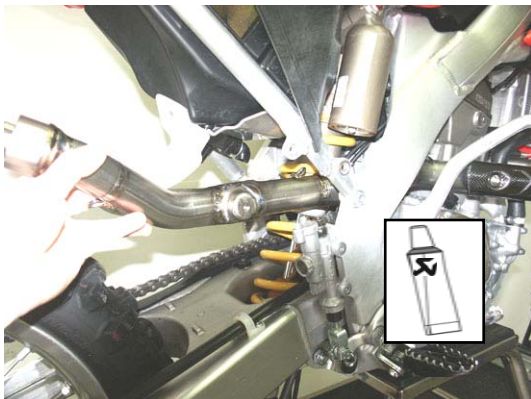


Figure 18



Figure 19

3. Tighten the bolt from the link pipe bracket (**Figure 20**).



Figure 20

Installing the mufflers:

1. **For evolution exhaust only:** coat the interior side of the input of the muffler inlet cap with Akrapovic ceramic anti-seizing grease (white tube) (both mufflers).
2. Correctly position the muffler and slide them onto the link pipes (both mufflers) and attach the springs at the mufflers - link pipes joints (both mufflers) (**Figure 21, 22**).



Figure 21



Figure 22

3. Correctly position the carbon-fiber clamp and slide it onto the muffler - bear in mind the left offset of the carbon-fiber clamp for the right muffler and right offset for the left muffler viewed from the rear. **WARNING:** open the clamp to slightly wider than the diameter of the outer sleeve of the muffler – do not scrape it along the muffler outer sleeve!
4. Attach the carbon-fiber clamps to the stock chassis hanging brackets – use the bolts, washer and spacers supplied in the Akrapovic kit. Do not fully tighten. Make sure the additional parts from the Akrapovic kit are correctly installed. (**Figure 23, 24, 25, 26**).



Figure 23



Figure 24

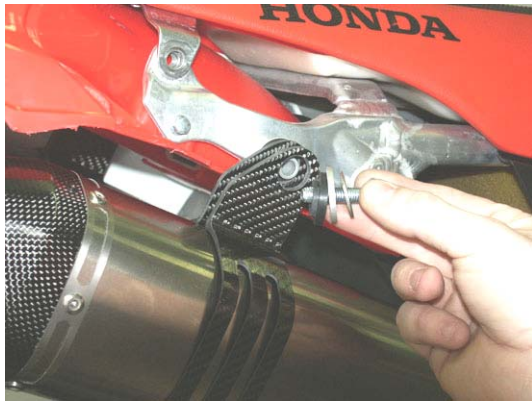


Figure 25

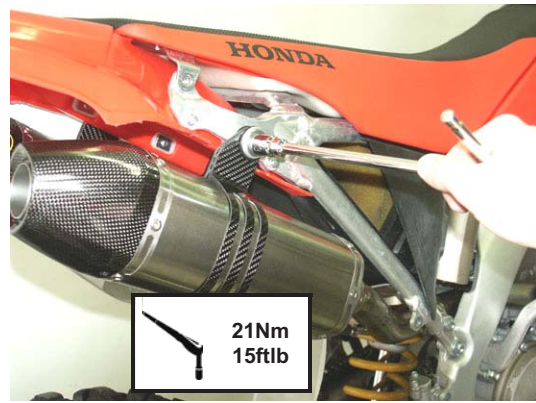


Figure 26

5. Make sure the link pipe and header tube are not touching the engine or frame.

Final installation:

1. tighten fully the bolts of the muffler clamps, link pipe bracket and header tube flange.
2. clean grease spots:
 - a. Muffler – titanium outer sleeve: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent).
 - b. Muffler – carbon-fiber outer sleeve: use a soft dry cloth.
 - c. RACING - stainless steel link pipe, header tube: use a soft cloth sprayed with a contact cleaner, then wipe with a soft dry cloth.
 - d. EVOLUTION - titanium link pipe, header tube: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent).

Cleaning will prevent spots from burning onto the surface. Do not use aggressive chemical cleaners, because they can damage the sticker.

3. **WARNING: after running engine for 30 minutes, tighten the bolts on the Akrapovic carbon-fiber heat shield !**
4. Reattach the rear panels (Figure 27).

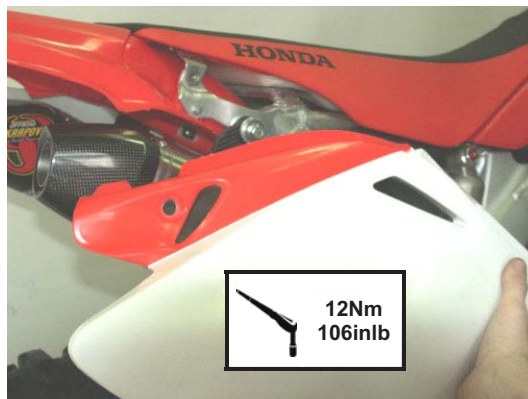


Figure 27

5. Position of the correctly installed Akrapovic RACING or EVOLUTION system (Figure 28, 29).



Figure 28



Figure 29

6. Check the operation of the brakes and suspension. Make sure all the bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts repeat the adjustment of the exhaust system or contact your authorized dealer.

! IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION.

! DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION.

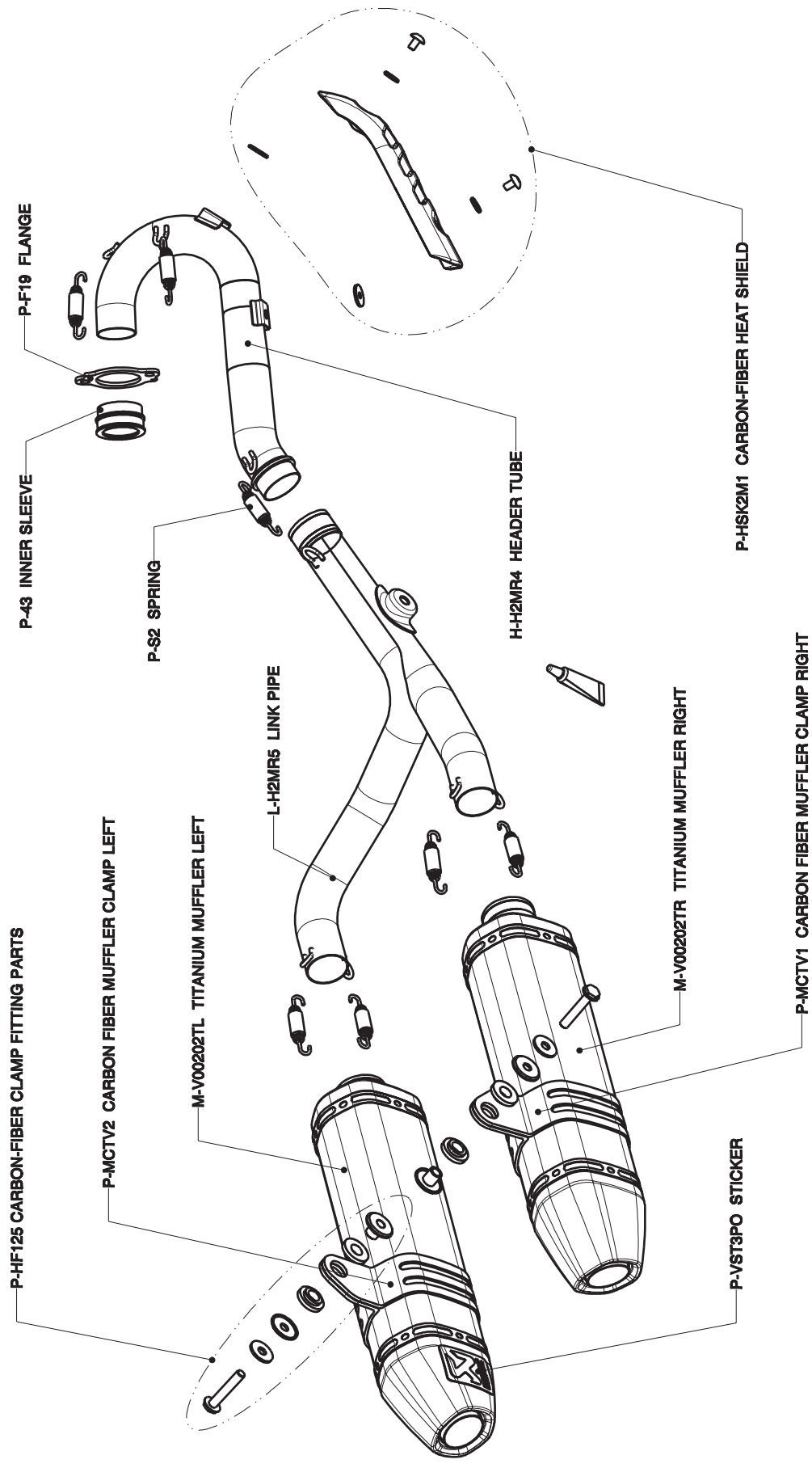
! DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIC EXHAUST SYSTEMS.

MAINTENANCE OF THE AKRAPOVIC EXHAUST SYSTEM

1. Clean the titanium exhaust components with a multi-purpose spray lubricant (WD-40 or equivalent), carbon fiber exhaust components with soft and dry cloth and stainless steel components with soft cloth sprayed with contact cleaner, then wipe with soft and dry cloth. Do not use aggressive chemical cleaners, because they can damage the sticker. A change in the color of the exhaust system is normal due to the high temperatures.
2. The wearing out of the muffler silencing material depends on the type of the motor and riding style. Contact your dealer/serviceman if visible changes appear on muffler's outer sleeve or the noise level is increased.
3. Periodically make sure all the bolts and springs are sufficiently tight.

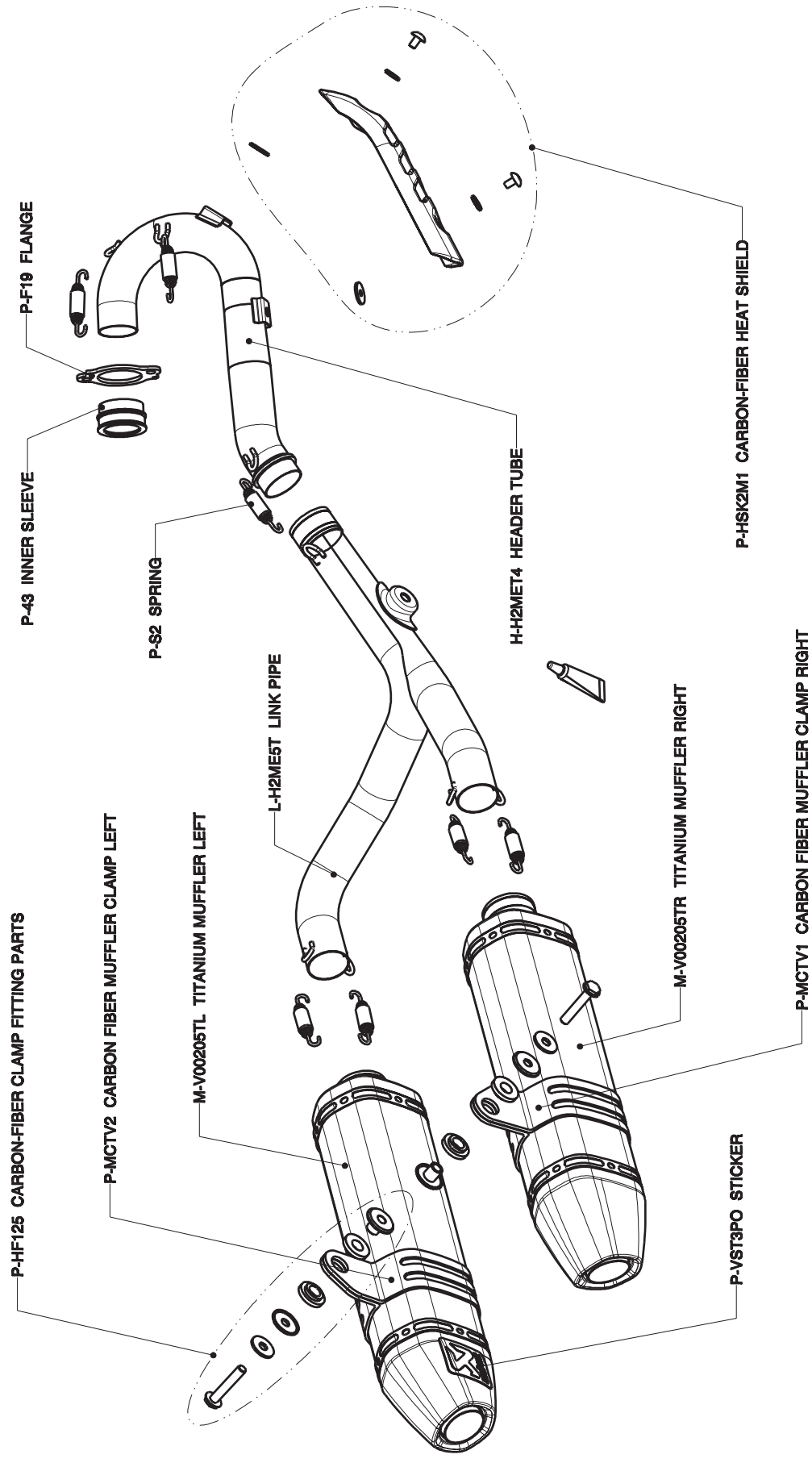
HONDA CRF 250 R Complete exhaust system/Racing line-twin, model year: 2006, 2007

Product code: S-H2MR5-VT



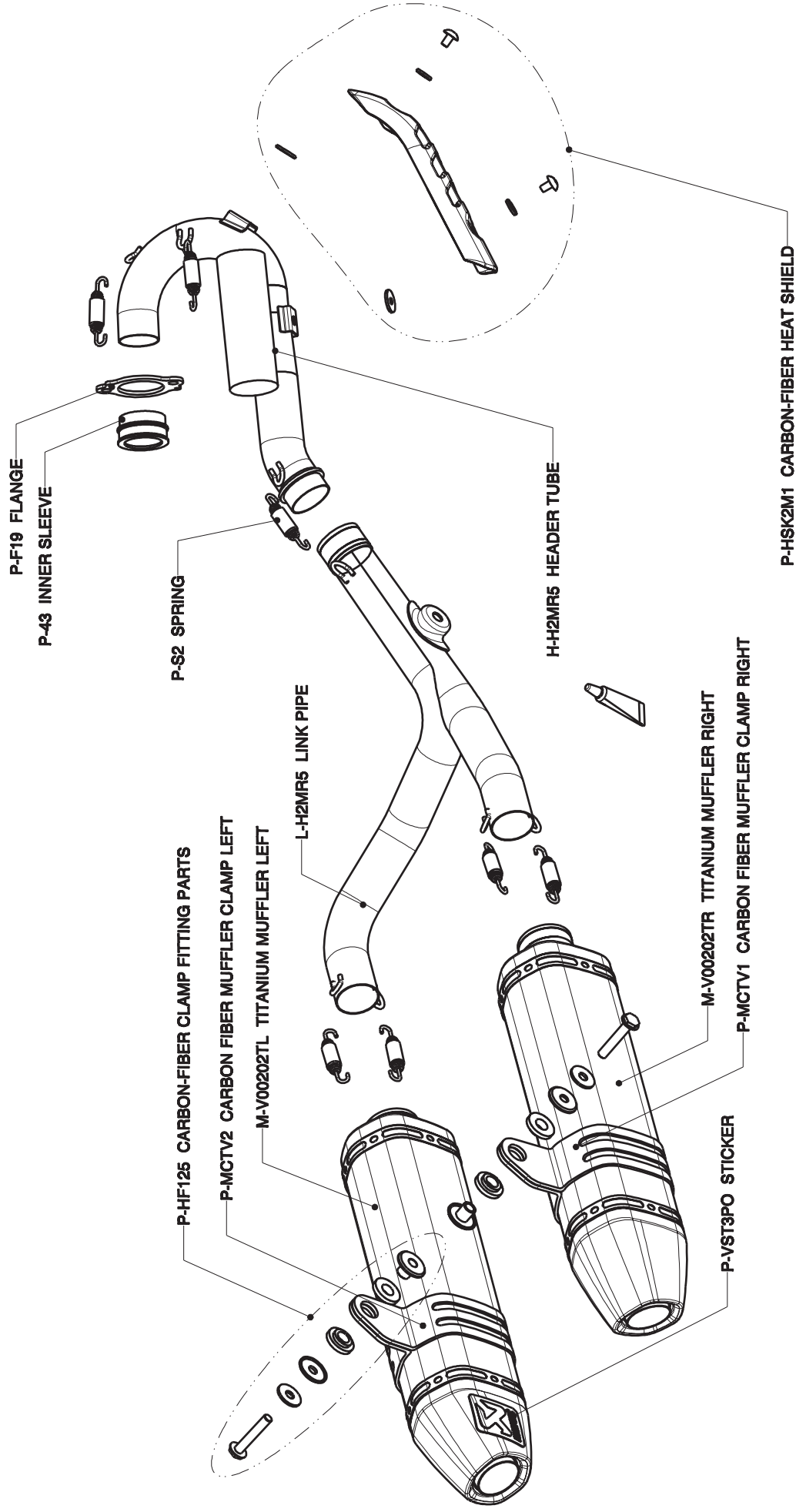
HONDA CRF 250 R Complete exhaust system/Evolution line-twin, model year: 2006, 2007

Product code: S-H2MET5T-VT



HONDA CRF 250 R Complete exhaust system/Racing line-twin, model year: 2008

Product code: S-H2MR6-VT



HONDA CRF 250 R Complete exhaust system/Evolution line-twin, model year: 2008

Product code: S-H2MET6T-VT

